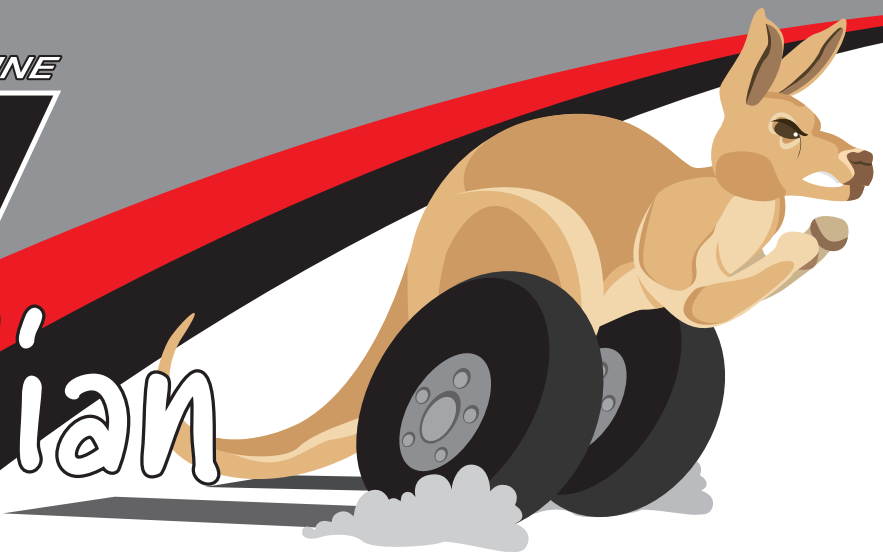


UNITED ENGINE & MACHINE

**UEM**  
PISTONS

# Australian

## Piston Listings



United Engine & Machine Co. now offers a wide range of applications dedicated to the Australian market.

**Silvolite** line are stock replacement applications cast from 390 Hypereutectic alloy indicated by an "H" suffix. Numbers ending with a "C" have our UltraWear M42 anti-friction skirt coating.

**ICON** line is forged from either 2618 or 4032 alloys, check alloy box in listing per number. They all feature fully machined crowns and with an accumulator groove in second land for better ring seal. All numbers come with Spiral Lock Rings and can be used with floated or press rods.

**KB** line are cast 390 Hypereutectic alloy with fully machined crowns with anti-detonation grooves on the top land and an accumulator groove on the second. They also feature drilled in Oil Drain Back holes for added strength. Supplied with Spiral Lock Rings and can be use with floated or press rods.

### SIVOLITE CAST HYPEREUTETIC



Part Number	Make	Engine Type	Eng. Disp. Liters	Eng. Disp. IN.	Bore MM	Bore Inches	Comp Hgt. Inches	Oversizes	Crown Type	Ring Size
1768H	Holden	L6	3	186	92.1	3.627	1.78	STD .030 .040 .060	DISH	2-5/64, 1-3/16
1756H	Holden/Buick	L6	3.3	202	92.1	3.627	1.685	STD .020 .030 .040 .060	FLAT TOP	1.5mm, 1.5mm, 4.0mm
1762H	Holden/Buick	L6	3.3	202	92.1	3.627	1.685	STD .020 .030 .040 .060	DISH	1.5mm, 1.5mm, 4.0mm
1763H	Holden/Buick	L6	3.3	202	92.1	3.627	1.66	STD .020 .030 .040 .060	DISH	2-5/64, 1-3/16
3324H	Australian Ford	L6	4	241	92.3	3.633	1.375	STD .5mm 1.0mm	DISH	1.5mm, 1.5mm, 3.0mm
3325H	Australian Ford	L6	4	241	92.3	3.633	1.375	STD .5mm 1.0mm	DISH	1.5mm, 1.5mm, 3.0mm
3326H	Australian Ford	L6	4	241	92.3	3.633	1.394	STD .5mm 1.0mm 1.5mm	DISH	1.5mm, 1.5mm, 3.0mm
3333H	Australian Ford	L6	4	241	92.3	3.632	1.215	STD .5mm 1.0mm	DOME	1.2mm, 1.5mm, 3.0mm
3334HC	Australian Ford	L6	4	241	92.2	3.632	1.208	STD .5mm 1.0mm	DISH	1.2mm, 1.5mm, 3.0mm
3327H	Australian Ford	L6	4.1	250	93.5	3.681	1.53	STD .020 .030 .040 .060	FLAT TOP	1.5mm, 1.5mm, 4.0mm
3328H	Australian Ford	L6	4.1	250	93.5	3.681	1.53	STD .020 .030 .040 .060	DISH	1.5mm, 1.5mm, 4.0mm

1769H	Holden	V6	3	186	92.1	3.627	1.78	STD .030 .040 .060 .080	FLAT TOP	2-5/64, 1-3/16
1766HC	Holden	V6	3.2	195	85.6	3.37	1.262	STD .25mm .5mm .75mm	DOME	1.2mm, 1.5mm, 2.5mm
3336HC	Australian Ford	V6	3.5	214	92.5	3.642	1.262	STD .5mm .75mm 1.0mm	DOME	1.2mm, 1.5mm, 2.5mm
1758HC	Holden/Buick	V6	3.6	220	94	3.701	1.262	STD .25mm .5mm .75mm 1.0mm	FLAT TOP	1.2mm, 1.5mm, 2.5mm
1765HC	Holden/Buick	V6	3.6	220	94	3.701	1.262	STD .25mm .5mm .75mm 1.0mm	DISH	1.2mm, 1.5mm, 2.5mm
1738H	Buick	V6	3.8	231	96.5	3.8	1.366	STD .5mm .75mm 1.0mm 1.5mm	DISH	1.5mm, 1.5mm, 3.0mm
1751H	Holden/Buick	V6	3.8	231	96.5	3.8	1.449	STD .020 .030 .040 .060	DISH	1.2mm, 1.5mm, 3.0mm
1752H	Holden/Buick	V6	3.8	232	96.5	3.8	1.425	STD .020 .030 .040 .060	DISH	1.2mm, 1.5mm, 3.0mm
1753H	Holden/Buick	V6	3.8	232	96.5	3.8	1.398	STD .020 .030 .040 .060	DISH	1.5mm, 1.5mm, 3.0mm
1754HC	Holden	V6	3.8	232	96.5	3.8	1.087	STD .010 .020 .030 .040	DISH	1.2mm, 1.5mm, 2.0mm
1755H	Holden/Buick	V6	3.8	232	96.5	3.8	1.08	STD .010 .020 .030 .040	DISH	1.2mm, 1.5mm, 2.0mm



UNITED ENGINE & MACHINE

# UEM

PISTONS



## SIVOLITE CONTINUED...



Part Number	Make	Engine Type	Eng. Disp.	Eng. Disp. IN.	Bore MM	Bore Inches	Comp Hgt. Inches	Oversizes	Crown Type	Ring Size
1757H	Holden/Buick	V8	4.1	253	92.1	3.627	1.685	STD .020 .030 .040 .060	FLAT TOP	1.5mm, 1.5mm, 4.0mm
1767H	Holden	V8	4.1	253	92.1	3.627	1.686	STD .020 .030 .040 .060	DISH	2-5/64, 1-3/16
1760H	Holden/Buick	V8	4.9	299	101.6	4.001	1.719	STD .020 .030 .040 .060	FLAT TOP	1.5mm, 1.5mm, 4.0mm
1764H	Holden/Buick	V8	4.9	299	101.6	4.001	1.719	STD .020 .030 .040 .060	DISH	1.5mm, 1.5mm, 4.0mm
1759H	Holden/Buick	V8	5	308	101.6	4.001	1.692	STD .020 .030 .040 .060	FLAT TOP	1.5mm, 1.5mm, 4.0mm
1761H	Holden/Buick	V8	5	308	101.6	4.001	1.692	STD .020 .030 .040 .060	DISH	1.5mm, 1.5mm, 4.0mm
3329H	Australian Ford	V8	5.8	351C	101.6	4	1.65	STD .020 .030 .040 .060	FLAT TOP	1.5mm, 1.5mm, 4.0mm

## ICON HOLDEN FORGED



Part Number	Engine Type	Eng. Disp. Liters	Eng. Disp. IN.	Bore MM	Bore IN.	Stroke Inches	Rod Inches	Comp Hgt. Inches	Oversizes	Forged Alloy	Crown Type	Crown CC	Ring Size
IC696	V6	3.0	186	92.1	3.625	3.000		1.780	STD .030 .040 .060 .080	4032	FLAT TOP	0cc	1/16, 1/16, 3/16
IC697	V6	3.3	202	92.1	3.625	3.590	6.605	1.895	STD .030 .040 .060 .080	4032	FLAT TOP	0cc	1/16, 1/16, 3/16

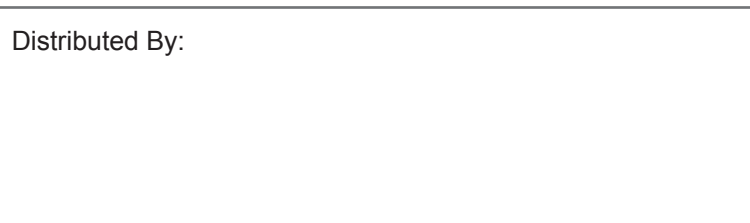
IC713	V8	4.1	253	92.1	3.625	3.062	5.625	1.685	STD .020 .030 .040 .060	4032	FLAT TOP	0cc	1/16, 1/16, 3/16
IC698	V8	5.0	304	101.6	4.000	3.025	5.625	1.710	STD .030 .040 .060 .080	4032	FLAT TOP	0cc	1/16, 1/16, 3/16
IC699	V8	5.0	308	101.6	4.000	3.062	5.625	1.690	STD .030 .040 .060 .080	4032	FLAT TOP	0cc	1/16, 1/16, 3/16
IC707	V8	5.7	350	101.6	4.000	3.480	5.700	1.420	STD .020 .030 .040 .060	2618	DISH	+12cc	1/16, 1/16, 3/16
IC708	V8	5.7	350	101.6	4.000	3.480	5.700	1.420	STD .020 .030 .040 .060	2618	FLAT TOP	0cc	1/16, 1/16, 3/16
IC705	V8	5.8	355	101.6	4.000	3.480	5.625	1.490	STD .020 .030 .040 .060	2618	DISH	+12cc	1/16, 1/16, 3/16
IC706	V8	5.8	355	101.6	4.000	3.480	5.625	1.490	STD .020 .030 .040 .060	2618	FLAT TOP	+12cc	1/16, 1/16, 3/16
IC710	V8	5.8	355	101.6	4.000	3.480	6.000	1.120	STD .020 .030 .040 .060	2618	DISH	+12cc	1/16, 1/16, 3/16
IC711	V8	5.8	355	101.6	4.000	3.480	6.000	1.120	STD .020 .030 .040 .060	2618	FLAT TOP	0cc	1/16, 1/16, 3/16

## KB HOLDEN CAST HYPEREUTETIC



Part Number	Engine Type	Eng. Disp. Liters	Eng. Disp. IN.	Bore MM	Bore IN.	Stroke Inches	Rod Inches	Comp Hgt. Inches	Oversizes	Cast Alloy	Crown Type	Crown CC	Ring Size
KB282	V8	5.0	308	101.6	4.000	3.062	5.622	1.700	STD .020 .030 .040 .060	390	FLAT TOP	0cc	5/64, 5/64, 3/16

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